

Operation Manual

Light Materials Dump Bucket



Dear valued customer, we kindly ask that you carefully review the operating manual for your product and complete the product registration process to ensure that you are eligible for warranty coverage. Thank you for taking the time to follow these important steps to protect your investment.



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ATTACH+GO

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INTRODUCTION

Kerfab is a specialist manufacturer of a comprehensive range of attachments covering a wide spectrum of market sectors. The Light Materials Dump Bucket you have purchased is just one of a vast range of purpose-built products available in our range. Each attachment is engineered to relevant codes and standards along with input from experienced team which in turn provides you with an optimum item which will provide you with many years of service.

OWNER INFORMATION

Thank you for choosing to purchase a Light Materials Dump Bucket from Kerfab. To ensure maximum performance, it is mandatory that you study this operation manual to ensure your equipment continues to operate to maximum performance. Proper operation and maintenance are essential to prevent injury or damage and to maximise attachment life.

Continuous improvement is at the forefront of the Kerfab culture meaning that changes in product design may not be reflected in this document. Great care has been taken in preparing this document with accuracy however Kerfab does not assume any liability for errors or omissions.

| | |
|---|---|
|  | Potentially Fatal Danger |
|  | Risk of Serious Injury |
|  | Risk of Material Damage and/or Minor Injury |
|  | Maintenance operation or Information |

GENERAL INFORMATION

This operation manual was written to provide the owner/ operator instructions on the safe operation and maintenance of the Light Materials Dump Bucket Attachment.

PLEASE READ AND UNDERSTAND THE OPERATION AND MAINTENANCE OF YOUR LIGHT MATERIALS DUMP BUCKET BEFORE OPERATING YOUR KERFAB ATTACHMENT.

Kerfab Light Materials Dump Bucket are used on Wheel Loaders, Telehandlers and Agricultural Tractors therefore this manual is a permanent part of your machine.

Attachment Inspection



All delivered products by Kerfab should be initially checked for any defects, damages or missing parts to ensure performance of attachment upon taking delivery of item.

Please notify Kerfab with a report of any problems within 10 business days.

Vital Point

Please keep this manual with the Machine once the attachment has been installed on the machine. The Operator should have a full understanding of full use of this attachment before use.

Attachment Features

The Light Materials Dump Bucket is specially designed to quickly and efficiently deposit light materials into a hopper or truck. The bucket's unique opening mechanism allows dumping of its contents through the centre instead of using the conventional tilting method, which crowds out space and may leave undeposited residue in the bucket. It is ideal for handling all types of grains and seeds. The Light Materials Bucket is available in a range of widths from 1.8m – 2.5m, with corresponding capacities of 1.58m³ – 1.9m³. They are compatible with wheel loaders and telehandlers.

Plant Assessment

NB. This Plant Assessment ONLY applies to the attachment named below. It DOES NOT extend to other item(s) of plant that are used to operate this attachment

Plant Type:

Light Materials Dump Bucket

Specifications:

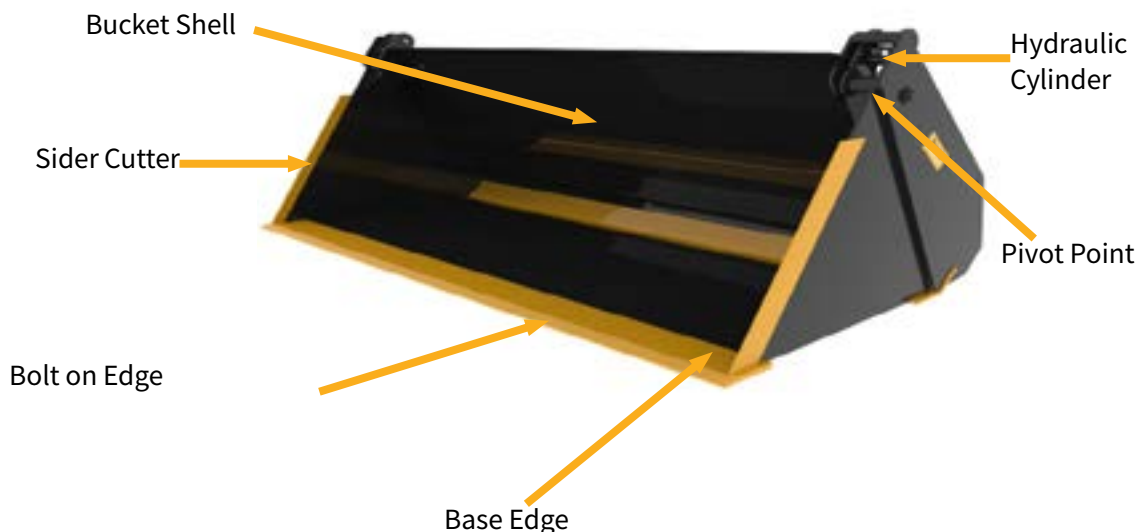
Refer to the Identification Plate on the Light Materials Dump Bucket for the specifications relevant to this attachment. The loads carried by the Bucket should NEVER EXCEED THE LOAD LIMIT OF THE LIGHT MATERIALS DUMP BUCKET OR THE LOAD LIMIT OF THE MOBILE PLANT it is attached to eg. AG loader, wheel loader, telehandler, in the full scope of each mobile plant’s operations.

Description of Use:













The Light Materials Dump Bucket is a handling attachment for telehandlers or wheel loaders. The Light Materials Dump Bucket is designed specially designed to quickly and efficiently deposit light materials through the centre instead of using the conventional tilting.








Light Materials Dump Bucket Features



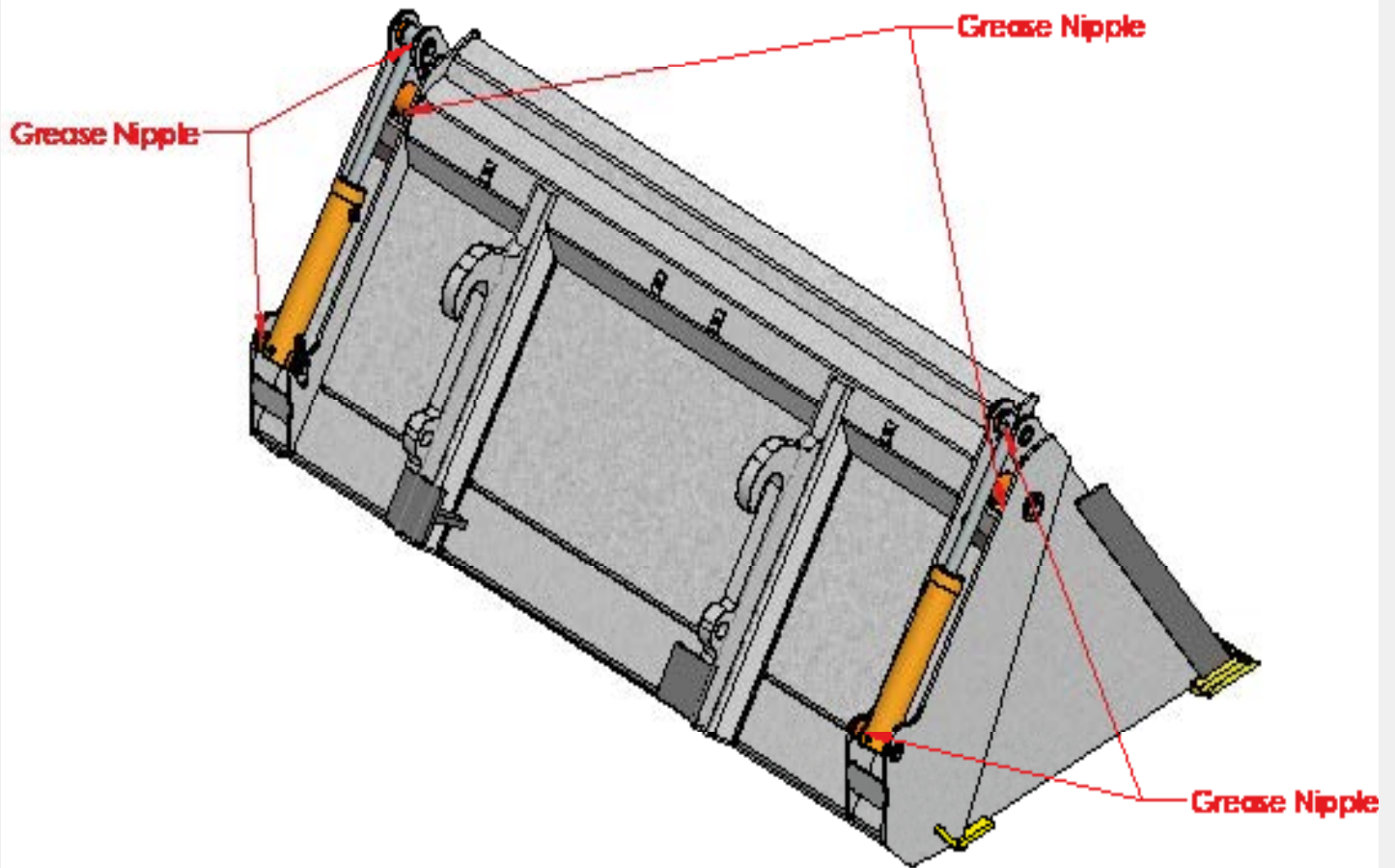
Risk Assessment and Control

| Symbol | Risk | Control |
|--|--|--|
|   | <p>Body parts can be crushed between mobile plant mount and Light Materials Dump Bucket attachment points when connecting Light Materials Dump to mount.</p> | <p>Keep hands and body parts clear of area between Light Materials Dump Bucket attachment point and mobile plant mount.</p> |
|   | <p>Fingers may be jammed in locking pin points as locking pins are engaged.</p> | <p>Keep fingers clear when engaging locking pins into locking pin points at rear of Light Materials Dump Bucket.</p> |
|   | <p>Hydraulic fluid under pressure may cause injury if released while under pressure.</p> | <p>Ensure all hoses and connectors are in good working condition. Ensure all connections are secured and correctly sealed before using hydraulic controls.</p> |
|   | <p>Body parts can be crushed if Light Materials Dump Bucket unexpectedly releases from mobile plant mount.</p> | <p>Ensure Light Materials Dump Bucket is securely attached prior to use including fully engaging lower pins. Regularly check that hitch points on Light Materials Dump Bucket and also mobile plant mount parts are in good condition.</p> |
|   | <p>Body parts can be crushed by unexpected release or movement of load.</p> | <p>Ensure larger material is tightly secured in Light Materials Dump Bucket prior to lifting. Regularly check Light Materials Dump Bucket for damaged or bent/distorted parts and damaged welds.</p> |
|   | <p>Body parts can be crushed by unexpected tipping of Light Materials Dump Bucket.</p> | <p>Ensure Light Materials Dump Bucket is stable when released from mobile plant mount. Use stable chocks to support rear frame if necessary.</p> |

| <h2 style="margin: 0;">Worksite Safety</h2>  | |
|---|---|
| | <ul style="list-style-type: none"> All people involved in the operation are to wear appropriate personal protective equipment which may include eye protection, hearing protection, gloves, protective footwear, and high visibility clothing/vests. |
| | <ul style="list-style-type: none"> Light Materials Dump Bucket should ONLY be operated by a trained and experienced operator or an operator under direct supervision. |
| | <ul style="list-style-type: none"> Person/s should NOT enter the work area or sweep the area of attachment and load unless under the direction of the operator. |
| | <ul style="list-style-type: none"> NEVER walk under the Light Materials Dump Bucket or load. |
| | <ul style="list-style-type: none"> NEVER elevate Light Materials Dump Bucket or load above or in the direct proximity to people. |
| | <ul style="list-style-type: none"> Ensure all persons are clear of Light Materials Dump Bucket when it is being hitched or released. |
| | <ul style="list-style-type: none"> Ensure bucket is as low as possible when traveling. |

| <h2 style="margin: 0;">Maintenance</h2> | | |
|---|---|---|
| | Check hydraulic hoses, connections, and ram seals for damage and/or leaks. |  |
| | Check the Light Materials Dump Bucket arms/ram pivot point and Light Materials Dump Bucke swivel point for damage and wear. |  |
| | Check that the bolt on wear edge is secure and bolts are tight and not excessively worn |  |
| | Check all welds for damage or cracks. |  |
| <p>DO NOT USE THE LIGHT MATERIALS DUMP BUCKET IF WEAR OR DAMAGE MAKES THE USE OF THE LIGHT MATERIALS DUMP BUCKET HAZARDOUS</p> | | |

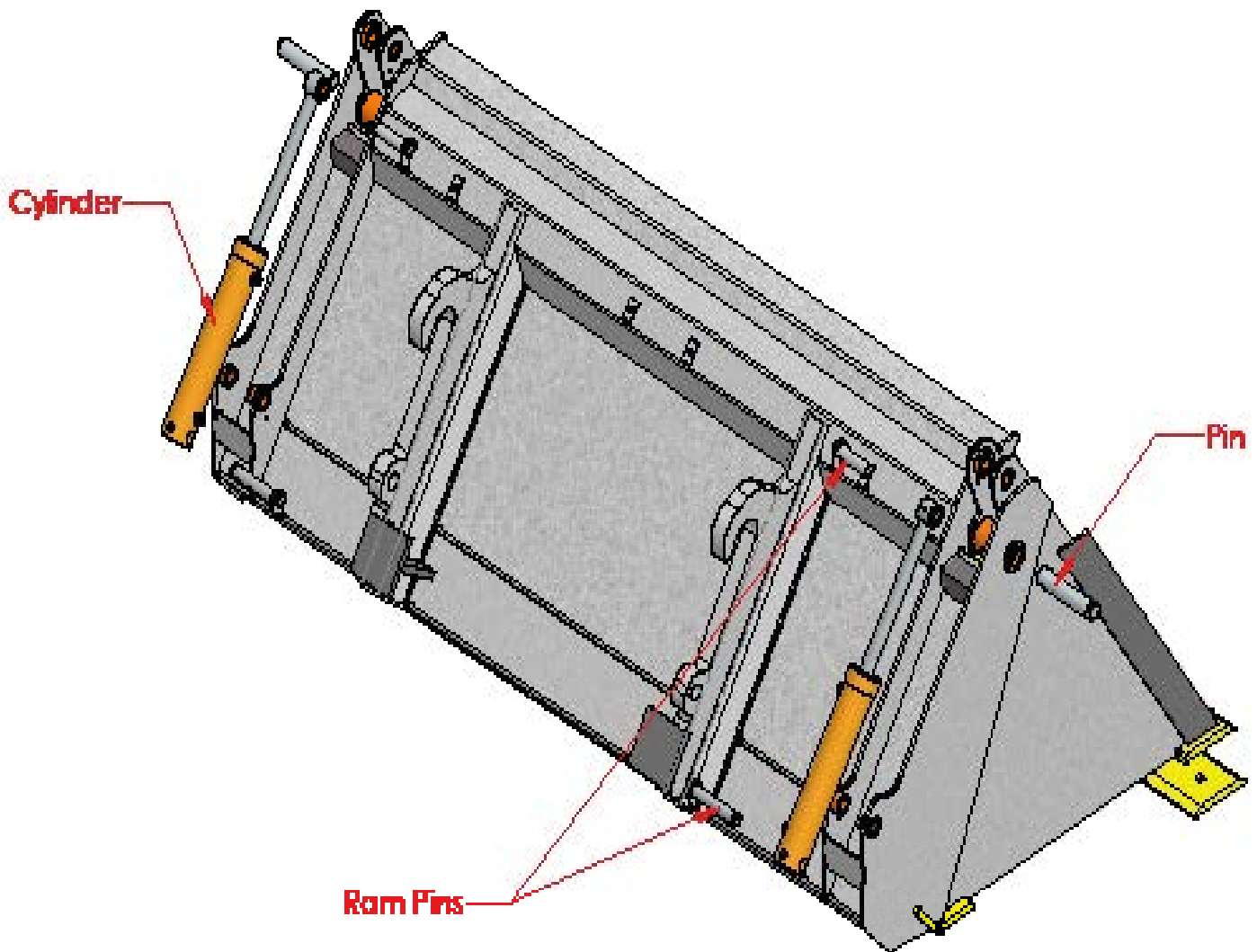
GREASE POINT DIAGRAM



- Ensure the unit is greased via grease nipples as shown.
- Ensure that the attachment is greased every 12Hr of use

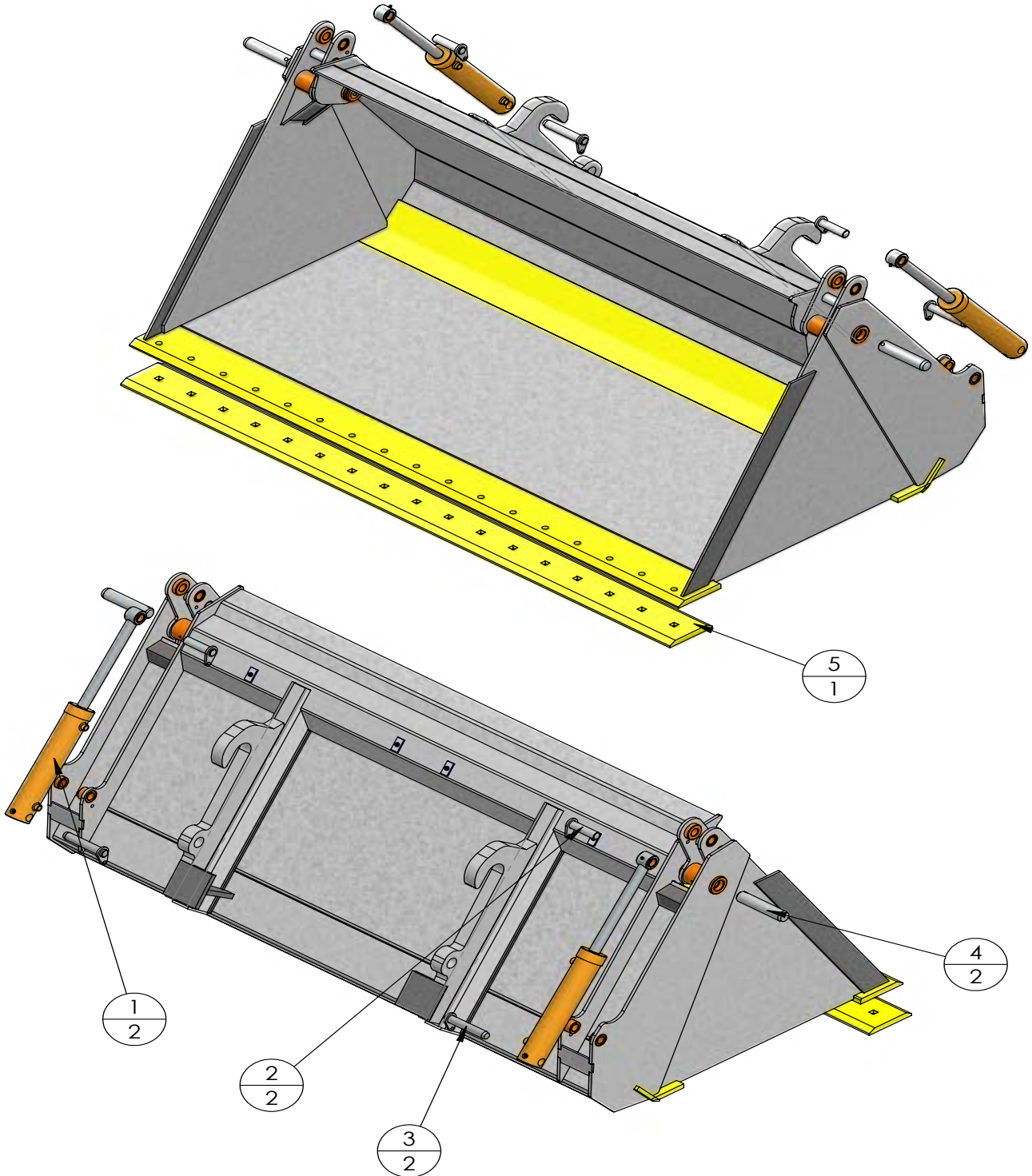


MONTHLY INSPECTION



1. Inspect cylinder and hoses for wear and are free from hydraulic oil leaks.
2. Inspect cylinder pins for wear.
3. Inspect frame runners for wear or distortion
4. Check all welds for damage or cracks

SPARE PARTS



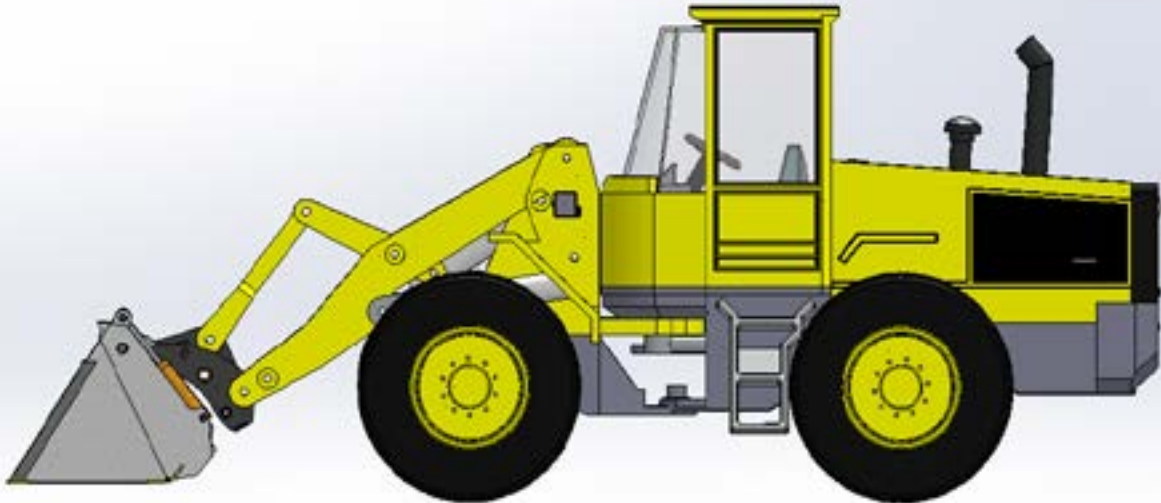
| NO. | DESCRIPTION | QTY |
|-----|------------------------------------|-----|
| 1 | CYLINDER | 2 |
| 2 | TOP RAM PIN | 2 |
| 3 | LOWER RAM PIN | 2 |
| 4 | PIN | 2 |
| 5 | BOLT ON EDGE (COMES WITH HARDWARE) | 1 |

OPERATING INSTRUCTIONS

ENGAGING IMPLEMENT STEPS

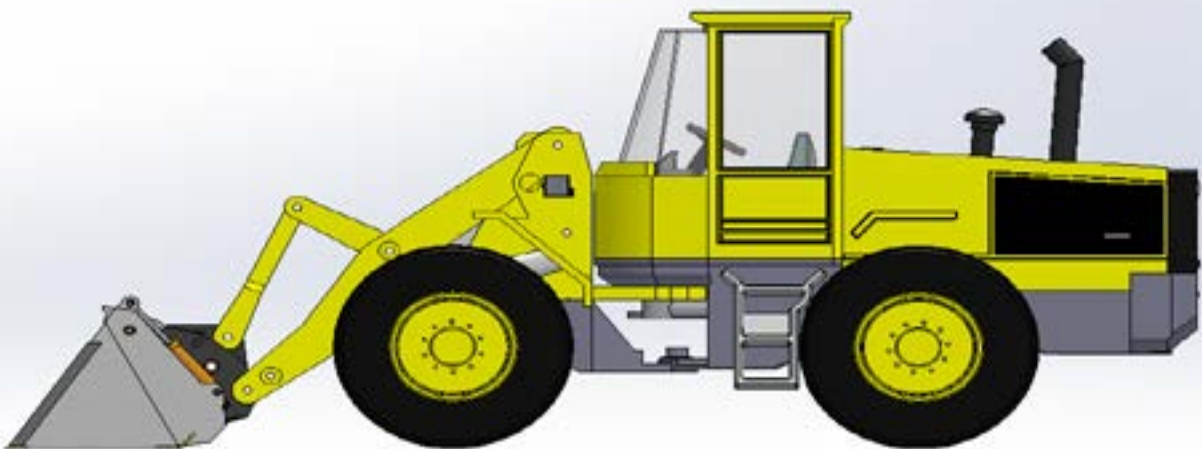
STEP 1

Approach Light Materials Dump Bucket with top pick-up bar in sight and aligned with quick hitch hooks.



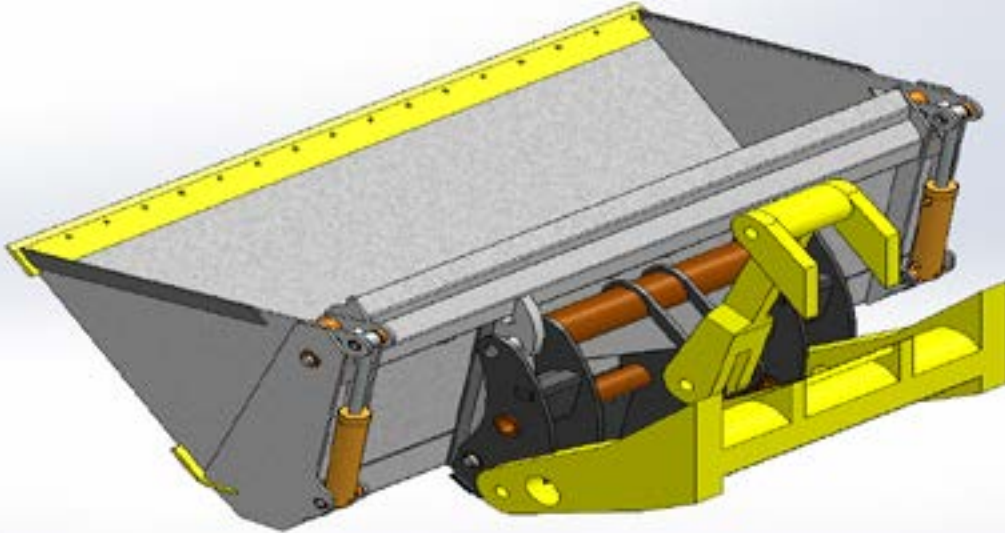
STEP 2

Engage top bar with hook by raising loader arms. Roll Light Materials Dump Bucket back to ensure hook stopper is resting against the coupler. Engage quick coupler locking pins.

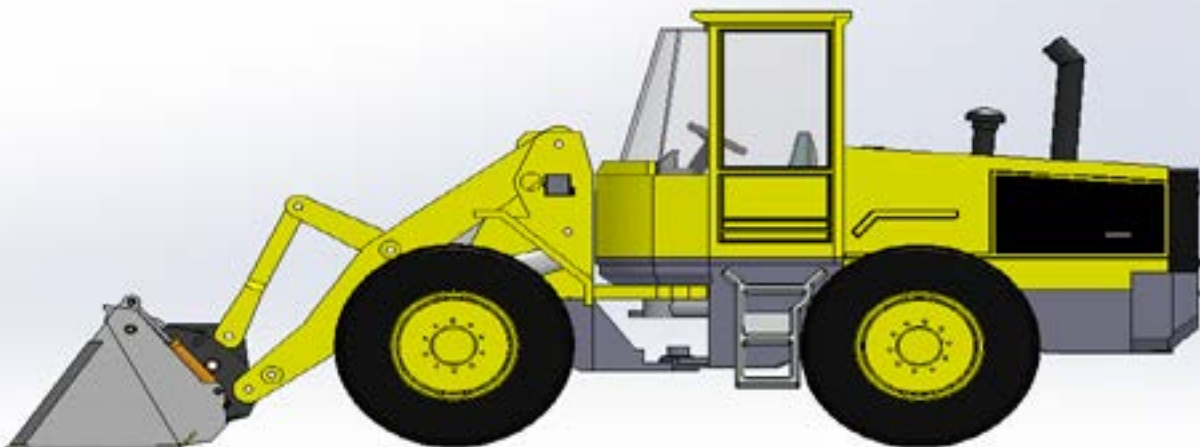


STEP 3

Check that locking pins are engaged by view indicators. Note: Models with no indicators will require a physical check by the operator

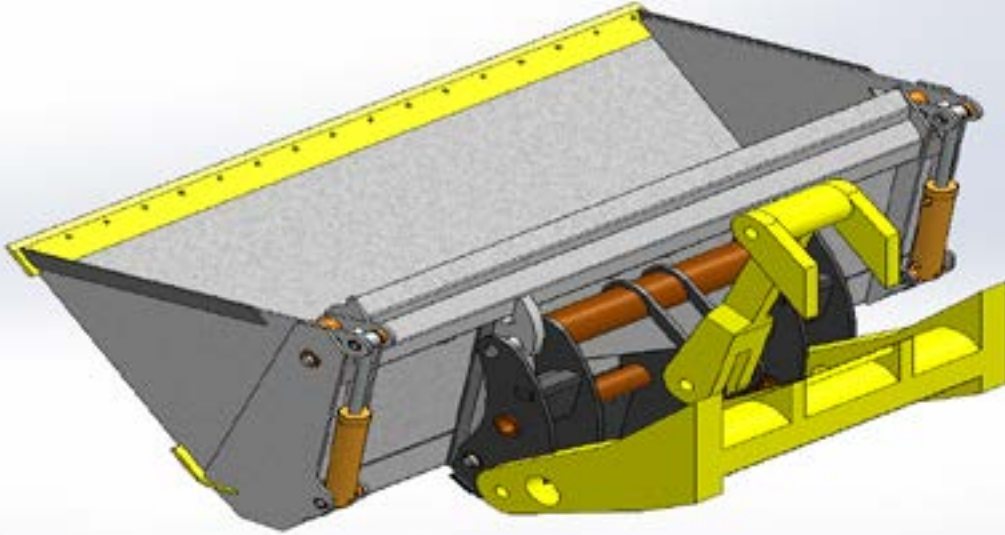
**DISENGAGING IMPLEMENT STEPS****STEP 1**

Slightly roll back Light Materials Dump Bucket to ensure hook bump stops are resting against the quick coupler. Disengage locking pins.

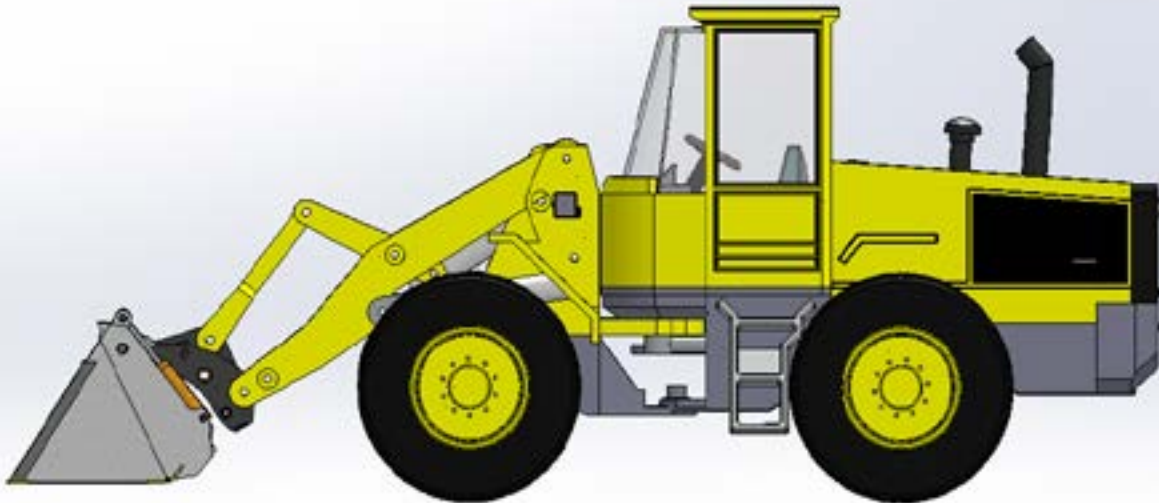


STEP 2

Check that locking pins are disengaged. Note: Models without indicators may need a physical check by the operator.

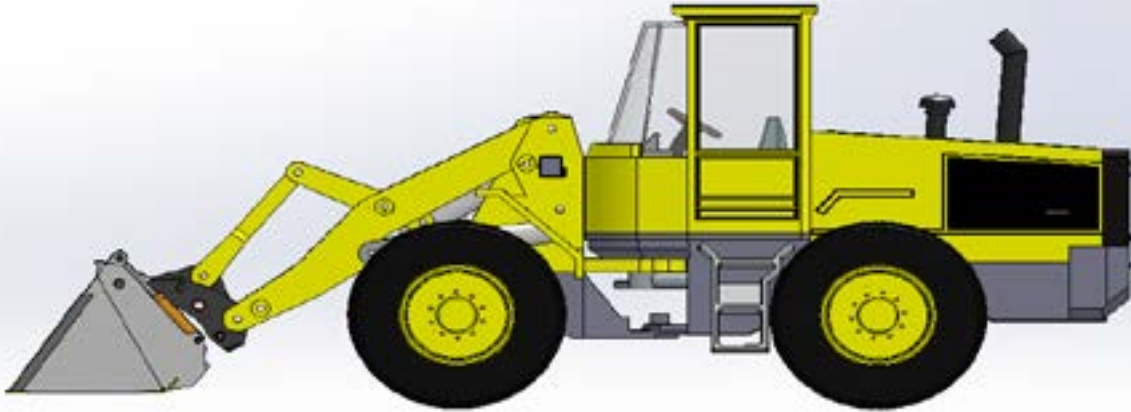
**STEP 3**

Slightly roll coupler forward to rest front of Light Materials Dump Bucket on the ground as shown.

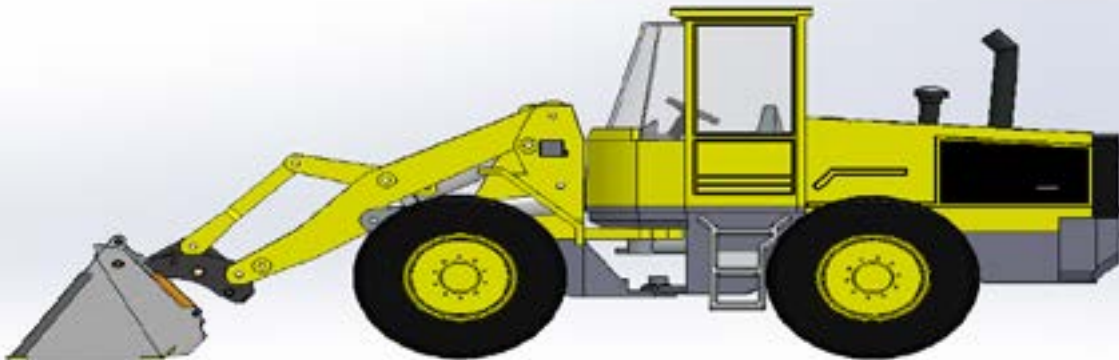


STEP 4

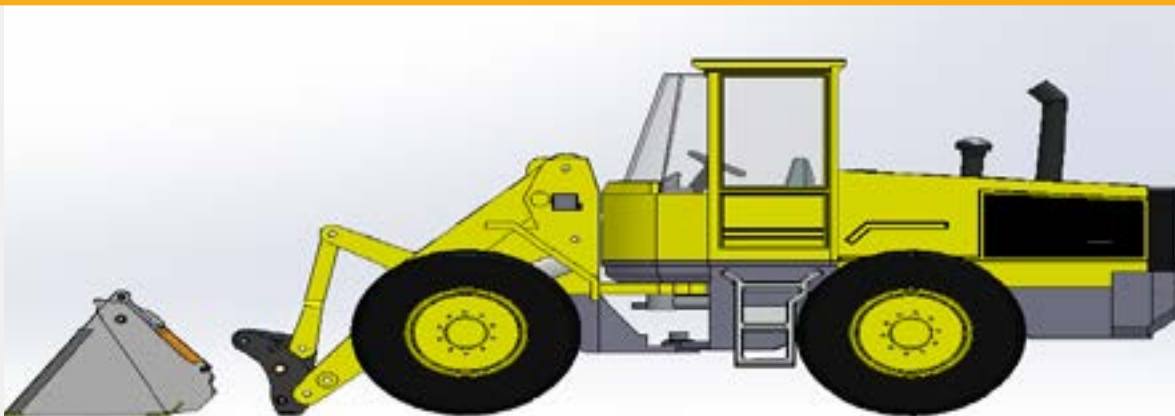
Lower loader arms until top pick-up bar becomes disengaged from quick coupler hooks



WARNING: NEVER ROLL COUPLER OVER AS SHOWN BEFORE DISENGAGING. *This will cause damage to attachment*

**STEP 5**

Reverse away from Light Materials Dump Bucket.



HYDRAULIC SUPPLY INSTALLATION INSTRUCTIONS

1. Each Light Materials Dump Bucket comes with provisions to connect the hydraulic supply.
2. Connect hoses from Light Materials Dump Bucket to the machine. Ensure all hoses are tight and routed correctly to ensure hoses are not damaged while the implement is in use.



Product Registration

| | |
|----------------------------|--|
| Date of Delivery: | |
| Name: | |
| Company: | |
| Street Address: | |
| Phone Number: | |
| E-mail Address: | |
| Model Number: | |
| Serial Number: | |
| Sales Order Number: | |

I confirm that the operator has read and understands the Operating Instruction and Warranty Terms and acknowledges this by signing the below.

X

DATE:/...../.....



Please email a completed copy to warranty@kerfab.com within 10 days of receipt of the Light Materials Dump Bucket.

KERFAB WARRANTY STATEMENT

At Kerfab Industries, we take pride in delivering materials handling products that meet and exceed the highest industry standards. Our commitment to quality ensures that our products are engineered to conform to the stringent Australian Standards, providing customers with robust and reliable solutions for their needs. We stand behind the quality of our products and offer the following warranty provisions:

Warranty Terms:

- (1)** Kerfab warrants that our products shall be free from defects in material or workmanship for a period of **24 months** from the date of delivery to the purchasing customer.
- (2)** At our sole discretion, Kerfab may choose to replace or repair the product or any defective part thereof.
- (3)** This warranty is exclusively for the benefit of the named original customer and cannot be transferred or assigned.
- (4)** The warranty applies only to Kerfab products fitted or installed by Kerfab or our approved installers.
- (5)** Travel costs associated with assessing or repairing a Kerfab product covered under this manufacturer's warranty are not included.

Customer Responsibilities:

This warranty is subject to and conditional upon the strict compliance of our customers with the following responsibilities:

- (1)** Customers must notify Kerfab as soon as possible of any claims or circumstances that may give rise to a claim.
- (2)** Customers must provide Kerfab with details of the claim, along with any other information reasonably required to evaluate the claim.
- (3)** The product should not be used once a defect is apparent.
- (4)** It will be the customer's financial responsibility to cover freight to return the attachment / component for assessment. Any claims that are then deemed warrantable the freight cost will be reimbursed.
- (5)** Repairs or attempts to repair the defect by any other party without prior written approval from Kerfab are not allowed.

Warranty Exclusions:

Not everything is covered by this warranty. The following exclusions apply:

- (1)** Mechanical failures due to a failure to comply with the service requirements as specified.
- (2)** Repairs required because of continued operation of the item once a defect or fault has occurred, including the loss of lubricants and coolant that results in consequential damage to associated components or systems.

(3) Consequential damage as a result of hydraulic fluid contamination to other components or system related ancillaries. This is not specific to but includes pumps, hoses, fittings, cylinders, valves and reservoirs.

(4) Damage resulting from impacts or road traffic accidents.

(5) Kerfab Industries are not responsible for any impact to business or financial loss due to the failure of an attachment or component.

This includes but it not limited to:

- personal liability
- work contract or agreement
- revenue or profit
- production
- increase to a business overhead cost

(6) Claims where damage to a covered component was caused by a non-covered component.

(7) Mechanical failures caused by misuse, neglect, abuse, negligence, lack of normal maintenance, improper servicing, or incorrect operation of the item as per the operations guide as determined by the Kerfab warranty administrator / supervisor.

(8) Ground Engaging Tools – Cutting Edge, Bucket Wraps, Teeth, Adapters

(9) Chassis and Wearing Components – Bruising on Coupler Chassis, Pins, Bush & Bearing wear, Spring Tensions or components considered a “wear and tear” item.

(10) Claims attributable to failure to follow the manufacturer’s operating guidelines or exceeding the manufacturer’s operating limitations.

(11) Claims where Kerfab has not been contacted before the commencement of repairs or repairs initiated without a Kerfab-issued work authorization number.

(12) Claims where the repair has not been performed by Kerfab, unless specifically authorised by Kerfab before the claim.

(13) Mechanical failures arising from unauthorised repairs.

(14) Mechanical failures attributed to modifications unless the modification has been endorsed by Kerfab in writing. Modified components must be disclosed in your warranty application and are expressly excluded from coverage.

(15) Failures caused by corrosion, electrolysis, fertiliser or rust.

(16) Tapping’s, threads, and fixing/fastening devices.

(17) Mechanical failures caused by a fault existing before the commencement of coverage.

(18) Use of the product for a purpose not specifically designed or intended by the manufacturer.

At Kerfab Industries, we are dedicated to providing you, with high-quality load handling products and support. This warranty statement reflects our commitment to ensuring your satisfaction and peace of mind from our dedicated aftersales team.